

Fire Test Certificate - Specimen

Fabric: Dimalan

Type: B1

J&C Joel 
Inspiration in every performance

Prüfinstitut Hoch

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www.reaction-to-fire.de



Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT PZ-Hoch-231507

for the proof of Fire behaviour according to DIN 4102, part 1

Translation of the German test report – no guarantee for translation of technical terms

company

description of samples	-fabric consisting of 60% Modacryl and 40% Polyester- colour: turquoise / black
name of the material	
sampling	by the company itself
content of request	Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102, part 1
validity of test report	30.11.2028
result	The examined product meets the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998), suspended freely or with distance of >40 mm to same or other plain materials. The examined product shows burning droplets.

This test report includes 4 pages and 6 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- "allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non-regular building products for the needed proofs of applicability

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

member of 
notified body no.: 1508

By the DAkkS according to DIN EN ISO/IEC 17025 accredited test laboratory.
The accreditation is valid for the testing methods specified in the certificate.



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1. Description of test material in condition as delivered

PN 37977 and PN 38307 (additional delivery)

colour: turquoise / black

-fabric consisting of 60% Modacryl and 40% Polyester-
side A: turquoise / side B: black

characteristic values determined by the test laboratory:

area weight: about 291g/m² thickness: about 0,72mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

3. Arrangement of samples mounting: freely suspended

#7064: flaming side A in warp direction
#7065: flaming side B in warp direction
#7066: flaming side A in weft direction
#7142: flaming side A in warp direction
#7143: flaming side A in warp direction

4. Date of test CW 45 and CW 49 in 2023

5. Results The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#7064	#7065	#7066	#7142	#7143	
	flaming direction / side	warp / A	warp / B	weft / A	warp / A	warp / A	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	80	60	70	60	80	cm
3	Time ¹⁾	0:41	0:12	0:29	0:31	0:26	min:s
4	Burn through / melting Time ¹⁾	0:05	0:04	0:03	0:04	0:04	min:s
	Observations on the back side of the specimen						
5	Flames / Glowing Time ¹⁾	—	—	—	—	—	min:s
6	Change of colour Time ¹⁾	—	—	—	—	—	min:s
7	Falling of burning droplets Start ¹⁾	—	—	—	—	—	min:s
	Extent						
8	sporadic falling of burning droplets ²⁾	—	—	—	—	—	
9	continuous falling of burning droplets ²⁾	—	—	—	—	—	min:s

Impressum: 10/2023



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line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#7064	#7065	#7066	#7142	#7143	
	flaming direction / side	warp / A	warp / B	weft / A	warp / A	warp / A	
10	Falling of burning droplets	X	X	X	X	X	
	Start ¹⁾	0:15	0:14	0:13	0:14/0:41	0:18/0:45	min:s
	Extent						
11	sporadic falling of burning droplets ²⁾	X	X	X	X	X	
12	continuous falling of burning droplets ²⁾	---	---	---	---	---	
13	After flame time at the bottom of the sieve (max.)	0:58	0:23	0:26	0:07/0:06	0:14/0:07	min:s
14	Impairment of the burner by dropping or falling material; Time ¹⁾	J.	J.	J.	J.	J.	min:s
15	Final occurrence of burning at the specimen ¹⁾	1:10	1:30	0:45	1:10	1:10	min:s
16	Time of eventually end of test ¹⁾	J.	J.	J.	J.	J.	min:s
17	After flame after end of test Time ¹⁾	J.	J.	J.	J.	J.	min:s
18	Number of specimen	J.	J.	J.	J.	J.	
19	Front side of specimen ²⁾	J.	J.	J.	J.	J.	
20	Back side of specimen ²⁾	J.	J.	J.	J.	J.	
21	flame length	J.	J.	J.	J.	J.	cm
22	Afterglow after end of test Time ¹⁾	J.	J.	J.	J.	J.	min:s
23	Number of specimen	J.	J.	J.	J.	J.	
24	Place of appearance	J.	J.	J.	J.	J.	
24	Lower half of the specimen ²⁾	J.	J.	J.	J.	J.	
25	Upper half of the specimen ²⁾	J.	J.	J.	J.	J.	
26	Front side of specimen ²⁾	J.	J.	J.	J.	J.	
27	Back side of specimen ²⁾	J.	J.	J.	J.	J.	
28	Density of smoke ≤ 400 % * min	60	53	40	25	32	% * min
29	> 400 % * min ⁴⁾	J.	J.	J.	J.	J.	% * min
30	Diagram: encl. no.	1	2	3	4	5	
31	Residual lengths: individual value ²⁾						
	Specimen 1	36	43	37	41	22	cm
	Specimen 2	16	44	39	44	34	cm
	Specimen 3	15	37	39	35	32	cm
	Specimen 4	17	40	40	52	40	cm
32	Average value, individual test ³⁾	21	41	39	43	32	
33	Photo of specimen in enclosure no.	1	2	3	4	5	
34	Flue gas temperature	127	102	125	117	127	°C
35	Maximum of average value Time ¹⁾	0:27	0:31	0:31	0:21	0:28	min:s
36	Diagram: encl. no.	1	2	3	4	5	
37	Remarks: - none -						

¹⁾ indication of times: from the begin of testing procedure ²⁾ checked off if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke

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6. Explanations concerning the testing procedure

-none-

7. Summary of results and additional establishments to Fire Behaviour

line no.	measurement	Result with the tested specimen					dimension
	test-no.	#7064 warp / A	#7065 warp / B	#7066 weft / A	#7142 warp / A	#7143 warp / A	
1	residual length	21	41	39	43	32	cm
2	max. smoke temperature	127	102	125	117	127	°C
3	density of smoke - integral	60	53	40	25	32	%min
4	remarks: During the "Brandschacht"-tests #7064, #7065 and #7066 the material showed burning droplets for >20 seconds.						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 6).

8. Special remarks

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
 - regular building materials for the required proof of accordance
 - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 11.12.2023

clerk in charge:

(Dipl.-Ing. (FH) Jürgen Hammer)



Head of the test laboratory:

(Dipl.-Ing. (FH) Jürgen Hammer)



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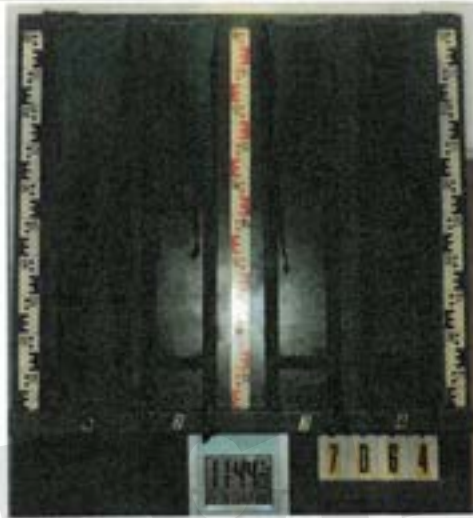
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enclosure 1 test report
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„Brandschacht“-test #7064

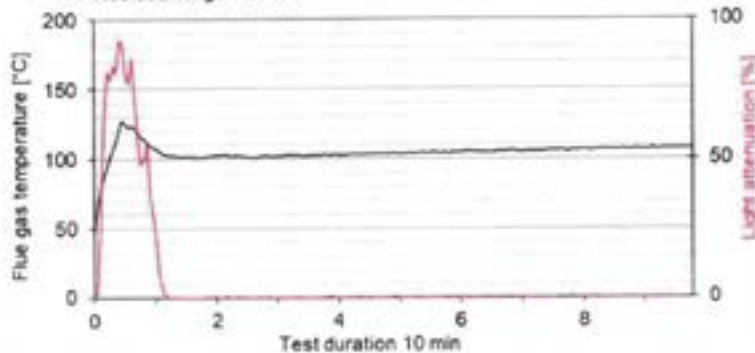


measurement

#7064, PN37977: **BELL, "Accolade", A + K**

Max. flue temperature: 127°C, Smoke density integral: 60%min

Residual length: 21 cm



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Fire Test Certificate - Specimen

Fabric: Dimalan

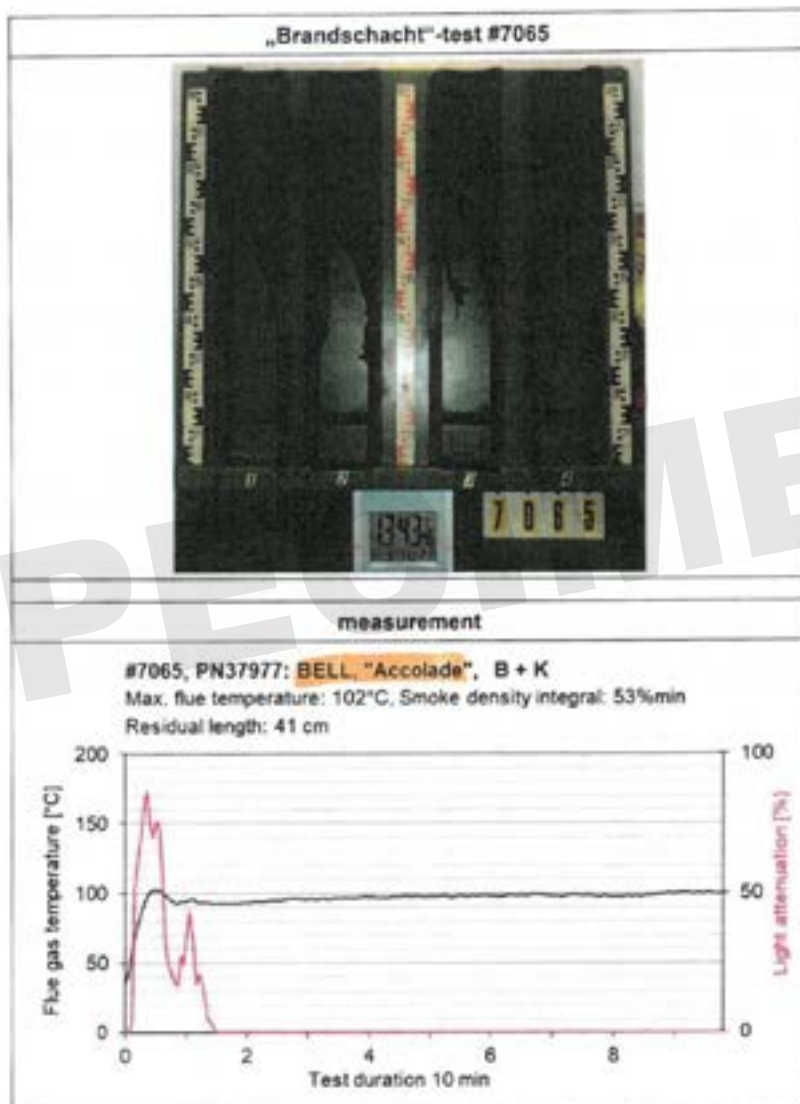
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enclosure 2 test report
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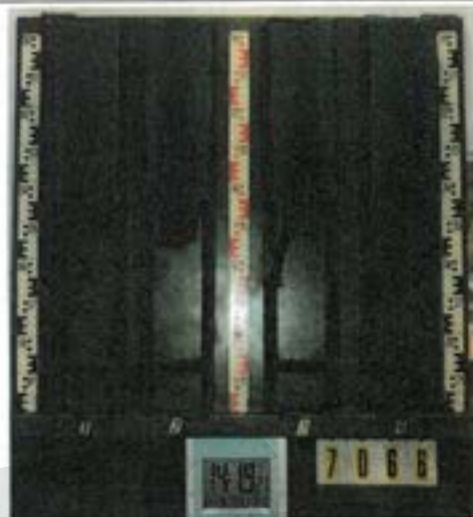
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enclosure 3 test report
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„Brandschacht“-test #7066

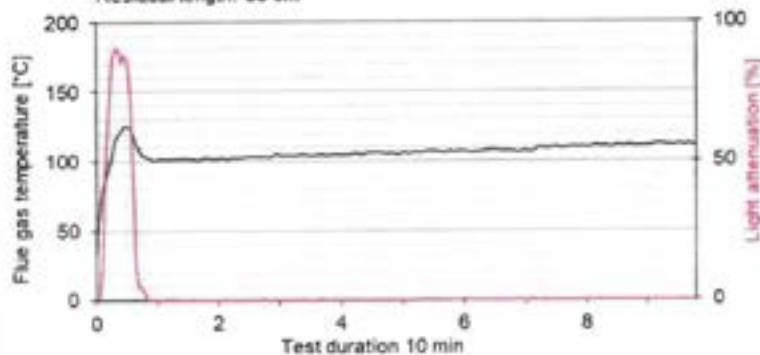


measurement

#7066, PN37977: **BELL, "Accolade", A + S**

Max. flue temperature: 125°C, Smoke density integral: 40%/min

Residual length: 39 cm



Prüfbericht 2008, 10.01.2008



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Fabric: Dimalan

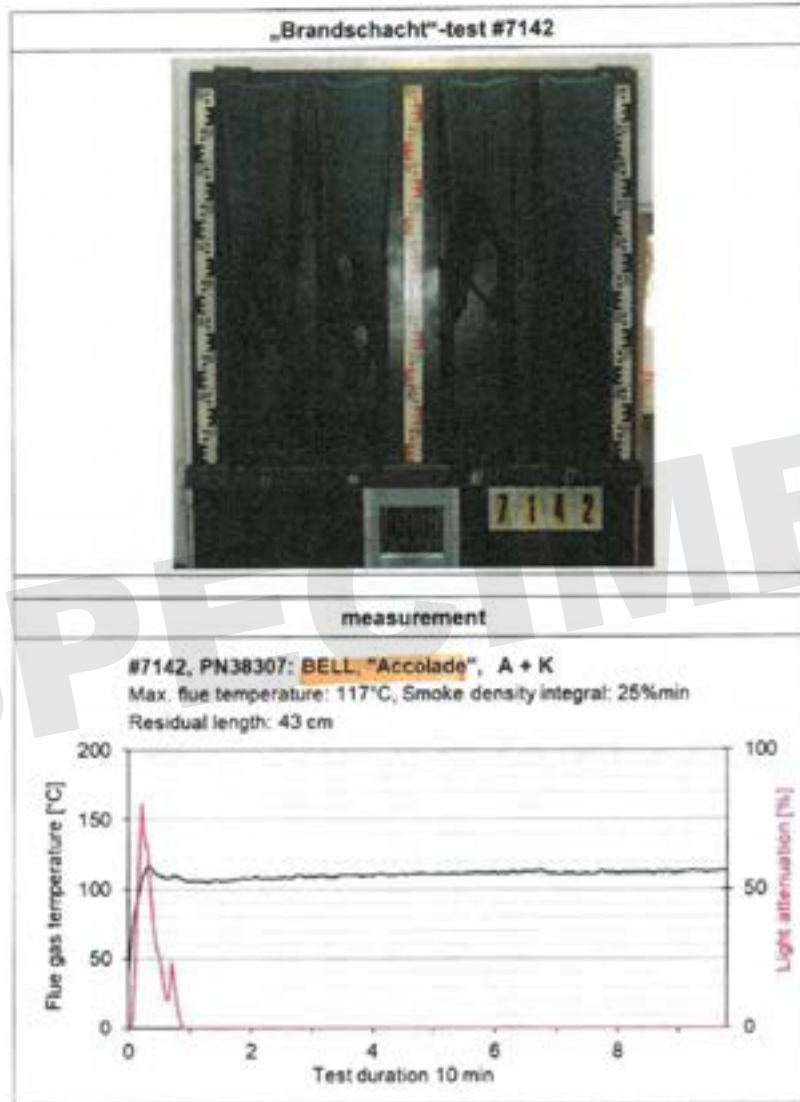
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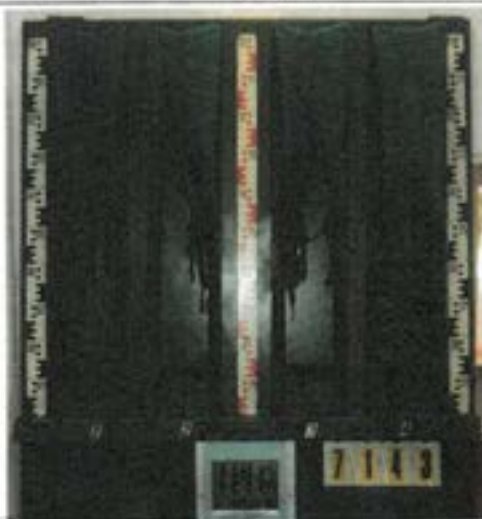
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„Brandschacht“-test #7143

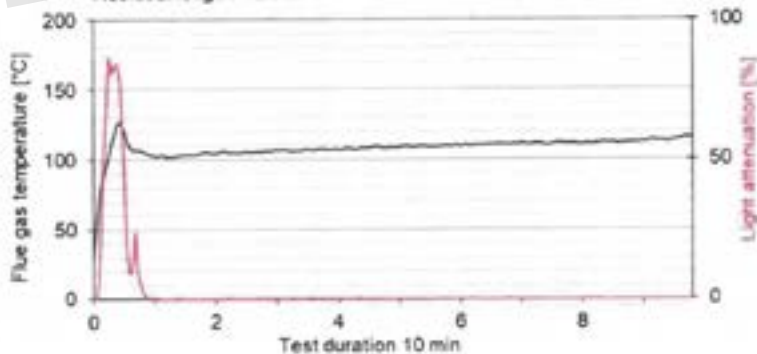


measurement

#7143, PN38307: **BELL, "Accolade", A + K**

Max. flue temperature: 127°C, Smoke density integral: 32%min

Residual length: 32 cm



File: 20140801_01_001



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enclosure 6 to test report
PZ-Hoch-231507

Test for normal flammability classifying B2 according to DIN 4102

1. Description of test material in condition as delivered look at page 2
2. Preparation of samples
Out of the material there have been cut samples for the ignitability apparatus.
The samples were kept in a climate 23/50 until they reached constant weight.
3. Arrangement of samples -freely suspended-
Flaming in warp and weft direction / Flaming side A and side B
4. Date of test CW 42 in 2023
5. Results

PN 37977; flaming side A in weft	surface-test						edge-test						Dm
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition ⁽¹⁾	4	5	4	3	5	--	1	--	--	--	--	--	s
reaching the mark of measurement ⁽²⁾	J.	J.	J.	J.	J.	--	J.	--	--	--	--	--	S
max. flame height	10	6	10	9	11	--	5	--	--	--	--	--	cm
time	12	10	9	11	12	--	6	--	--	--	--	--	
self cessation of the flames end of afterflame ⁽¹⁾	14	19	14	14	15	--	9	--	--	--	--	--	s
end of glowing ⁽¹⁾	J.	J.	J.	J.	J.	--	J.	--	--	--	--	--	s
flames were extinguished after ⁽¹⁾	J.	J.	J.	J.	J.	--	J.	--	--	--	--	--	s
smoke development (visual)	moderate						moderate						
dropping of burning material during 20 s ⁽¹⁾	J.	J.	J.	J.	J.	--	J.	--	--	--	--	--	s
Appearance after test: burned out till max. height 17cm x width 4cm													

PN 37977; additional tests	edge-test						surface-test						Dm
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
arrangement of samples side / direction	AK	BK	B/S	--	--	--	AK	BK	B/S	--	--	--	
ignition ⁽¹⁾	2	2	2	--	--	--	6	4	3	--	--	--	s
reaching the mark of measurement ⁽²⁾	J.	J.	J.	--	--	--	J.	J.	J.	--	--	--	s
max. flame height	6	2	3	--	--	--	10	9	10	--	--	--	cm
time	7	4	3	--	--	--	9	7	9	--	--	--	
self cessation of the flames end of afterflame ⁽¹⁾	48	6	4	--	--	--	53	40	12	--	--	--	s
end of glowing ⁽¹⁾	J.	J.	J.	--	--	--	J.	J.	J.	--	--	--	s
flames were extinguished after ⁽¹⁾	J.	J.	J.	--	--	--	J.	J.	J.	--	--	--	s
smoke development (visual)	moderate						moderate						
dropping of burning material during 20 s ⁽¹⁾	J.	J.	J.	--	--	--	J.	J.	J.	--	--	--	s
Appearance after test: burned out till max. height 17 cm x width 4 cm													

⁽¹⁾ time mentioned from the beginning of the test ⁽²⁾ during 20 Sec -- no appearance -- no information

K: warp / S: weft

6. Remarks and explanations to the testing procedure - none -
7. Opinion concerning the dropping of burning material
The test for normal flammability shows no burning dripping material.

100-100-100-100-100



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