

CASEMENT 3.2

Perfect For: Masking • Decorative/Scenic • Film & TV • Stage

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Composition and Care

EN13501-1

36

320 cm 3

Fire Certificates

BS5867 Part 2 Type B	4
M1	7
B1	8
EN13773	30

TECHNICAL



NDFR
Non Durably Flame Retardant
chemically treated with a water solution and if wetted in any way should be retreated



DFR
Durably Flame Retardant
chemically treated to withstand a number of cleanings



IFR
Inherently Flame Retardant
woven from fibres with a high flame retardancy



FR
Flame Retardant
chemically treated to an individual specification



NOT FR
Not Flame Retardant no flame retardant treatment



Confirmation that the fabric meets one or more flame retardant standards

BS5867 BS5867 Pt2 B is the British Standard for flame retardant fabrics used for curtains and drapes

BS5852 BS5852 Pt1 is the British Standard for flammability of upholstered composites for seating

BS4790 BS4790: 1987 Determination of the effects of a small source of ignition on textile floor coverings hot metal nut method (method 1, loose laid)

EN13773: 2003 Meets European fire safety standards for vertically hung fabrics. Burning behavior, ignitability testing of curtain fabric for use in the contract market.

TL 1080-0002/8 German Military Specification for horizontally tested materials

EN14041 Details the requirement for CE Marking of textiles, laminate and resilient floor coverings

BS7905-1:2001 Lifting equipment for performance, broadcast and similar applications.

ATTRIBUTES



Approx roll length of material in linear metres (m) & feet (ft)



Approx width of material in centimetres (cm) & inches (")



Approx weight in grams per metre squared (g/m²)



Approx thickness in (mm)

M1, M2, M4 Conforms to French Fire Regulations

B1, B2 Conforms to German Fire Regulations DIN 4102

IMO Conforms to International Maritime Organisation regulations

Classe Uno Meets Italian Fire Regulations

BS EN13501-1 Fire Classification of construction, products and building elements. Classification using test data from reaction to fire tests

CFC EN ISO 9239-1 Reaction to fire test. Horizontal surface spread of flame on floor covering system. Determination of the burning behaviour using a retardant heat source

NFPA 701 NFPA 701: (USA) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

EN9239-1 Reaction to fire tests – horizontal surface spread of flame on floor covering systems

DIN EN1021 Meets European fire safety standards for exposure to different ignition sources, namely a lit cigarette and butane flame. Assessment of the ignitability of upholstered furniture



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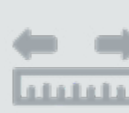
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To ensure you get the best from the product supplied to you, we advise you follow the care instructions within this datasheet.

Fabric	Flame Retardancy	NDFR
	Fire Certification	BS5867, B1, EN13501-1, M1, EN13773
	Brand Name (and Manufacturer)	J&C Joel Ltd.
	Material (Blending Ratio)	100% Cotton
	Construction of Fabric	Plain Weave
Chemicals	Surface Treatments	Dyed & Flameproofed
	Brand Name of Flame Retardant Chemicals	Organo Phosphate Compound
	Chemical name of Flame Retardant Chemicals	N/A
	Process of Flame Retardant Chemicals	Immersion
Care	Information	Non-Durably Flame Retardent. This means the fabric is chemically treated if wet (in any way) should be treated to meet the flammability requirements of BS5867 Part 2 Type B, M1, B1, EN13773 and EN13501-1. Therefore, the cloth will not withstand wet cleaning and should be re-flame proofed whenever wet. The cloth can be professionally dry cleaned using the correct chemical process. Notwithstanding the aforementioned, it would be our advice to only dry clean this material periodically. We would suggest that the curtain be soft-brushed on a regular basis and periodically cleaned using a vacuum and drapery attachment. Commercial flame retardents may alter the aesthetics, appearance, colour or performance of the textile material. This fabric is not pre-shrunk.
	Laundering Treatment	     Dry Clean Only Do Not Wash Do Not Bleach Do Not Iron Do Not Tumble Dry
Notes		

All details are accurate at the time of print but are subject to change.

					
Fire Rating: NDFR	Approx Bale Length: 60m / 197ft	Width: 320cm / 126"	Weight: 125 g/m ²	Fire Certification: BS5867, B1, EN13501-1, M1, EN13773	Colour Available 4

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: BS5867 Part 2 Type B

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Wira House, West Park Ring Road,
Leeds, LS16 6QL, UK.
Telephone: +44 (0)113 259 1999
Email: info@bttg.co.uk
Website: www.bttg.co.uk

Date: 01 August 2017

Our Ref: 53519-12

Your Ref: -

Page: 1 of 3

Client: J. & C. Joel Limited
Corporation Mill
Corporation Street
Sowerby Bridge
Halifax
HX6 2QQ

Job Title: Surface Ignition Of Curtains & Drapes (Type B)

Client's Order No: -

Date of Receipt: 19 May 2017

Date of Test Start: 05 June 2017

Description of Sample(s): One sample identified as follows was received for testing:
Casement, stated to be NDFR

Work Requested: We were asked to make the following test:

BS 5867: Part 2: 2008 (2015): Type B Curtains, Drapes and Blinds



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Our laboratories are accredited to EN ISO/IEC 17025.

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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: BS5867 Part 2 Type B

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TESTING • CERTIFICATION • AUDITING

J. & C. Joel Limited

Sample was identified as follows:

Casement, stated to be NDFR

Wira House, West Park Ring Road,
Leeds, LS16 6QL, UK.
Telephone: +44 (0)113 259 1999
Email: info@bttg.co.uk
Website: www.bttg.co.uk

Date: 01 August 2017

Our Ref: 53519-12
Your Ref: -

Page: 2 of 3

BS 5867: Part 2: 2008 (2015): Type B Curtains, Drapes and Blinds

Pre-Treatment

No water treatment required as the sample was stated to be non durable flame retardant.

Conditioning

The test specimens were conditioned for at least 24 hours in the standard atmosphere of $60 \pm 5\%$ relative humidity (R.H.) and $20 \pm 2^\circ\text{C}$.

Testing

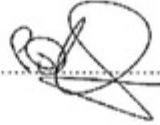
Three specimens from both length and width were tested in accordance with BS EN ISO 15025: Procedure A (surface ignition):2002. The sample was tested at 20°C and 60% relative humidity (R.H.).

Each specimen was subjected to an applied flame using propane and a 15 second flame application time. The results obtained (shown in the table below) were assessed according to the requirements of BS 5867: Part 2:2008 (2015).

Test results relate only to the sample tested.

The results for all tests are given in the table(s) on the following page(s).

Reported by: 
J Coleman
Fire Technician

Countersigned By: 
P Doherty
Operational Head

Enquiries concerning this report should be addressed to Customer Services.



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: BS5867 Part 2 Type B

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TESTING • CERTIFICATION • AUDITING

J. & C. Joel Limited

RESULTS

Sample Ref: Casement, stated to be NDFR

Wira House, West Park Ring Road,
Leeds, LS16 6QL, UK.
Telephone: +44 (0)113 259 1999
Email: info@bttg.co.uk
Website: www.bttg.co.uk

Date: 01 August 2017

Our Ref: 53519-12

Your Ref: -

Page: 3 of 3

BS 5867: Part 2: 2008 (2015): Type B Curtains, Drapes and Blinds

Testing as received.

Specimen No.	Length			Width		
	1	2	3	4	5	6
Flame reached an edge	No	No	No	No	No	No
Hole reached an edge	No	No	No	No	No	No
Flaming debris separated	No	No	No	No	No	No

Requirements

Any "Yes" means fail except if only one specimen fails a further 6 specimens are tested, if the second 6 specimens all pass the result is a pass.

Result: Pass

Conclusion

The fabric meets the Type B performance requirements of BS 5867: Part 2: 2008 – the fabric must be clearly labelled 'If wetted in any way it is essential to re-treat the fabric to meet flammability requirements'.

The material should be identified with the manufacturers name, trademark or other identifying mark, the statement 'Flammability complies with the requirements of BS 5867: Part 2, Type B and instructions of any special precautions to be taken concerning care (including cleansing) of the curtain, drape or window blind to be manufactured from the fabric, preferably using an appropriate care labelling symbol in accordance with BS EN 23758 and taking account of the pre-treatment used in this test and the requirements of Clause 4 of BS 5867: Part 2: 2008 (2011). If the fabric is unsuitable for cleansing, this shall be stated.

Uncertainty Budget

There is no uncertainty budget associated with BS 5867: Part 2: Type B as no measurements are determined, the pass/fail criteria is assessed visually.



1066

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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: M1

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CSTB
le futur en construction

Direction Sécurité, Structures et Feu
Division Etudes et Essais Feu

PROCES-VERBAL DE CLASSEMENT DE REACTION AU FEU D'UN MATERIAU

Selon l'arrêté du 21 novembre 2002 modifié relatif à la réaction au feu
des produits de construction et d'aménagement
Laboratoire pilote agréé du Ministère de l'Intérieur (arrêté du 05/02/59 modifié)

N° RA24-0007

Valable 5 ans à compter du 13 septembre 2023

Matériau présenté par :

Marques commerciales : Article 14/50 Velum
Article 24/28 Toile

Description sommaire :

Tissu uni à base de fibres 100 % coton ignifugé par foulardage.

Référence Article 14/50 Velum

- Masse surfacique nominale : 80 g/m².
- Epaisseur nominale : 0,15 mm.

Référence Article 24/28 Toile

- Masse surfacique nominale : 210 g/m².
- Epaisseur nominale : 0,31 à 0,37 mm.

Coloris : divers.

Nature de l'essai : Essai au brûleur électrique
Vieillessement en chambre climatique

Classement :

M1

Durabilité du classement (Annexe 2 – Paragraphe 5) : Non limitée (article non lavable, non nettoyable à sec et pour usage intérieur uniquement).

Compte tenu des critères résultant des essais décrits dans le rapport d'essais N° DSSF-23-20427 annexé.

Ce procès-verbal atteste uniquement des caractéristiques de l'échantillon soumis aux essais et ne préjuge pas des caractéristiques de produits similaires. Il ne constitue donc pas une certification de produits au sens du code de la consommation. Seul le rapport électronique signé avec un certificat numérique valide fait foi en cas de litige. Ce rapport électronique est conservé au CSTB pendant une durée minimale de 10 ans. La reproduction de ce rapport électronique n'est autorisée que sous sa forme intégrale.

Fait à Champs-sur-Marne, le 26 janvier 2024

La Référente Technique
Etude et Essais Feu

Signé numériquement par CONNECTIVE
N° - Connective eSignatures pour le
compte de Clotilde ETIENNE
(clotilde.etienne@cstb.fr)
Date : 26/01/2024 10:28:24
Signé avec le mot de passe à usage
unique envoyé par email : 762328

Sont seules autorisées les reproductions intégrales du présent procès-verbal de classement ou de l'ensemble procès-verbal et rapport d'essais annexé.

CENTRE SCIENTIFIQUE ET TECHNIQUE DU BÂTIMENT

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MARNE-LA-VALLÉE / PARIS / GRENOBLE / NANTES / SOPHIA ANTIPOLIS

Trame procès-verbal rev05

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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Prüfinstitut Hoch

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Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT PZ-Hoch-240738

for the proof of fire behaviour according to DIN 4102, part 1

Translation of the German test report – no guarantee for translation of technical terms

company

description of samples fabric consisting of 100% Cotton in different variants and colours

name of the material „Schleiernessel“ / „Baumwoll-Cretonne“
„Dekomolton“ / „Baumwollnessel“
„Eventmolton“ / „Bühnenmolton“
„Satinmolton“ / „Kalmuck“

sampling by the company itself

content of request Proof of flammability to classify building materials to class B1
("schwerentflammbar") according to DIN 4102, part 1

validity of test report 31.05.2029

result The examined product meet in raw white, in any colour or
bleached the requirements of class B1 for hardly flammable
("schwerentflammbare") building materials according to
DIN 4102, pt. 1 (May 1998), suspended freely or with distance of
>40 mm to same or other plain materials.

This test report includes 11 pages and 11 enclosures.

Remark: If the building material mentioned above is not used as a product according to MBO § 2, Abs. 9,
Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product as defined by State Building
Prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory
or building laws as defined by State Building Prescriptions. This has to be certified instead by:

- "allgemeine bauaufsichtliche Zulassung" (General Building Inspectorate Approval) or by
- "allgemeines bauaufsichtliches Prüfzeugnis" (General Building Inspectorate Certificate) or by
- "Zustimmung im Einzelfall" (Exceptional Approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for irregular building products for the required proofs of applicability.

Without written consent of the test laboratory, this test report may only be published or duplicated during its
denoted period of validity, providing that no changes to appearance or content are made.

PRÜF-BAU-VERBUND e.V.
member of 
notified body no.: 1508

By the DAkkS according to DIN EN ISO/IEC 17025 accredited test laboratory.
The accreditation is valid for the testing methods specified in the certificate.



Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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Lerchenweg 1
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page 2 of 11 of the test report
PZ-Hoch-240738

1. Description of test material in condition as delivered

- PN 39069 "Schleiernessel" colour: black
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 97 g/m² thickness: about 0,28 mm
- PN 39070 "Schleiernessel" colour: light grey
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 92 g/m² thickness: about 0,25 mm
- PN 39071 "Baumwoll-Cretonne" colour: black
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 170g/m² thickness: about 0,32 mm
- PN 39072 "Dekomolton" colour: light red
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 176g/m² thickness: about 0,81 mm
- PN 39073 "Baumwollnessel" colour: black
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 223 g/m² thickness: about 0,34 mm
- PN 39074 "Baumwollnessel" colour: grey
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 209 g/m² thickness: about 0,33 mm
- PN 39075 "Eventmolton" colour: black
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 288 g/m² thickness: about 1,06 mm
- PN 39076 "Bühnenmolton" colour: red
-fabric consisting of 100% Cotton-
There is no difference between side A and side B.
characteristic values determined by the test laboratory:
area weight: about 352g/m² thickness: about 1,35 mm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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PZ-Hoch-240738

PN 39077 "Satinmolton" (bleached) colour: white

-fabric consisting of 100% Cotton-

side A: smoother surface

characteristic values determined by the test laboratory:

area weight: about 309 g/m² thickness: about 0,69 mm

PN 39078 "Satinmolton" (bleached) colour: grey

-fabric consisting of 100% Cotton-

side A: smoother surface

characteristic values determined by the test laboratory:

area weight: about 315 g/m² thickness: about 0,75 mm

PN 39079 "Kalmuck" colour: light beige

-fabric consisting of 100% Cotton-

There is no difference between side A and side B.

characteristic values determined by the test laboratory:

area weight: about 570g/m² thickness: about 1,67 mm

PN 39080 "Kalmuck" (bleached) colour: white

-fabric consisting of 100% Cotton-

There is no difference between side A and side B.

characteristic values determined by the test laboratory:

area weight: about 613g/m² thickness: about 1,55 mm

PN 39081 "Kalmuck" colour: grey

-fabric consisting of 100% Cotton-

There is no difference between side A and side B.

characteristic values determined by the test laboratory:

area weight: about 531g/m² thickness: about 1,54 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

Samples with a size of 1000 mm height and 190 mm width where cut from the material for fire testing.

The samples were kept in climate chamber 23/50 until they reached constant weight.



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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3. Arrangement of samples mounting: freely suspended

#7820:	flaming side A in warp direction	PN39081
#7821:	flaming side B in weft direction	PN39081
#7822:	flaming side A in warp direction	PN39080
#7825:	flaming side A in warp direction	PN39079
#7824:	flaming side A in warp direction	PN39079
#7823:	flaming side A in warp direction	PN39079
#7819:	flaming side B in weft direction	PN39078
#7818:	flaming side A in warp direction	PN39077
#7817:	flaming side A in warp direction	PN39076
#7816:	flaming side B in weft direction	PN39075
#7815:	flaming side A in warp direction	PN39074
#7814:	flaming side B in weft direction	PN39073
#7813:	flaming side A in warp direction	PN39072
#7799:	flaming side B in weft direction	PN39071
#7798:	flaming side A in warp direction	PN39070
#7797:	flaming side B in weft direction	PN39069

4. Date of test CW 21 until CW in 2024

5.1 Results (part 1) The test has been performed according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen						Dim.
	Test number	#7820	#7821	#7822	#7825	#7824	#7823	
	flaming direction	warp	weft	warp	warp	warp	warp	
	side	A	B	A	A	A	A	
	sample-no	39081	39080	39079				
	fabric	Kalmuck						
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	1	---
2	Maximum flame height above bottom edge of specimen	60	60	70	80	70	70	---
3	Time ¹⁾	0:17	0:12	0:44	0:40	0:35	0:40	---
4	Burn-through / melting Time ¹⁾	0:45	0:45	0:55	0:13	0:44	0:14	---
	Observations on the back side of specimen							
5	Flames / Glowing Time ¹⁾	X 1:40	X 2:05	X 2:15	X 2:05	X 3:00	X 1:50	---
6	Change of colour Time ¹⁾	. .j.	. .j.	. .j.	. .j.	. .j.	. .j.	. .j.
7	Falling of burning droplets Start ¹⁾	. .j.	. .j.	. .j.	. .j.	. .j.	. .j.	min:s
8	Extent							
9	sporadic falling of burning droplets ²⁾	-	-	-	-	-	-	min:s
10	continuous falling of burning droplets ²⁾	-	-	-	-	-	-	min:s
	Falling of burning parts							
11	Start ¹⁾	. .j.	. .j.	. .j.	. .j.	. .j.	. .j.	min:s
12	Extent							
13	sporadic falling of burning parts ²⁾	-	-	-	-	-	-	min:s
14	continuous falling of burning parts ²⁾	-	-	-	-	-	-	min:s

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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page 5 of 11 of the test report
PZ-Hoch-240738

line no.	Measurement	Result with the tested specimen						Dim.
	Test number	#7820	#7821	#7822	#7825	#7824	#7823	
	flaming direction	warp	weft	warp	warp	warp	warp	
	side	A	B	A	A	A	A	
	sample-no	39081	39080	39079				
13	Burning duration at sieve plate (max.)	./.	./.	./.	./.	./.	./.	min:s
14	Impairment of burner by dropping or falling material: Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
15	Premature end of test Final occurrence of burning at the specimen ¹⁾	1:15	1:10	1:20	1:20	2:00	1:50	min:s
16	Time of eventually end of test ¹⁾	./.	./.	./.	./.	./.	./.	min:s
17	Afterburning after end of test Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
18	Number of specimen	-	-	-	-	-	-	
19	Front side of specimen ²⁾	-	-	-	-	-	-	
20	Rear side of specimen ²⁾	-	-	-	-	-	-	
21	flame length	-	-	-	-	-	-	cm
22	Afterglow after end of test Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
23	Number of specimen Place of appearance	-	-	-	-	-	-	
24	Lower half of the specimen ²⁾	-	-	-	-	-	-	
25	Upper half of the specimen ²⁾	-	-	-	-	-	-	
26	Front side of specimen ²⁾	-	-	-	-	-	-	
27	Rear side of specimen ²⁾	-	-	-	-	-	-	
28	Density of smoke ≤ 400 % * min	13	13	18	16	19	16	% * min
29	> 400 % * min ⁴⁾	-	-	-	-	-	-	% * min
30	Diagram in enclosure no.	1	1	1	2	2	2	
31	Residual lengths: individual values ³⁾							
	Specimen 1	35	38	35	31	32	26	cm
	Specimen 2	30	35	34	29	31	27	cm
	Specimen 3	33	35	31	26	31	25	cm
	Specimen 4	36	37	33	28	33	24	cm
32	Average residual length ³⁾	34	36	33	29	32	26	
33	Photo of specimen in enclosure no.	1	1	1	2	2	2	
34	Flue gas temperature Maximum of average values	119	116	119	119	120	122	°C
35	Time ¹⁾	01:47	09:45	02:48	02:45	02:33	02:39	min:s
36	Diagram in enclosure no.	1	1	1	2	2	2	
37	Remarks: - none -							

¹⁾ indication of times relative to beginning of test

²⁾ checked if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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5.2 Results (part 2)

The test has been performed according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen						Dim.
	Test number	#7819	#7818	#7817	#7816	#7815	#7814	
	flaming direction	weft	warp	warp	weft	warp	weft	
	side	B	A	A	B	A	B	
	sample-no	39078	39077	39076	39075	39074	39073	
	fabric	Satin		Bühnen	Event	Baumwollnesse		
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	1	---
2	Maximum flame height above bottom edge of specimen	60	70	60	60	60	60	---
3	Time ¹⁾	0:15	0:20	0:21	0:10	0:11	0:11	---
4	Burn-through / melting Time ¹⁾	0:23	0:22	0:28	0:30	0:13	0:15	---
5	Observations on the back side of specimen							
	Flames / Glowing Time ¹⁾	./.	./.	./.	./.	./.	./.	---
6	Change of colour	---	---	---	---	---	---	---
	Time ¹⁾	./.	./.	./.	./.	./.	./.	./.
7	Falling of burning droplets Start ¹⁾	./.	./.	./.	./.	./.	./.	min:s
8	Extent							
9	sporadic falling of burning droplets ²⁾	-	-	-	-	-	-	min:s
10	continuous falling of burning droplets ²⁾	-	-	-	-	-	-	min:s
11	Falling of burning parts Start ¹⁾	./.	./.	./.	./.	./.	./.	min:s
12	Extent							
13	sporadic falling of burning parts ²⁾	-	-	-	-	-	-	min:s
14	continuous falling of burning parts ²⁾	-	-	-	-	-	-	min:s
15	Burning duration at sieve plate (max.)	./.	./.	./.	./.	./.	./.	min:s
16	Impairment of burner by dropping or falling material; Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
17	Premature end of test							
18	Final occurrence of burning at the specimen ¹⁾	0:30	0:30	1:00	1:00	0:25	0:35	min:s
19	Time of eventually end of test ¹⁾	./.	./.	./.	./.	./.	./.	min:s
20	Afterburning after end of test Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
21	Number of specimen	-	-	-	-	-	-	
22	Front side of specimen ²⁾	-	-	-	-	-	-	
23	Rear side of specimen ²⁾	-	-	-	-	-	-	
24	flame length	-	-	-	-	-	-	cm



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Fabric: Casement 3.2

Type: B1



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line no.	Measurement	Result with the tested specimen						Dim.
	Test number	#7819	#7818	#7817	#7816	#7815	#7814	
	flaming direction	weft	warp	warp	weft	warp	weft	
	side	B	A	A	B	A	B	
	sample-no	39078	39077	39076	39075	39074	39073	
	fabric	Satin		Bünnen	Event	Baumwollnessel		
22	<u>Afterglow after end of test</u>	-	-	-	-	-	-	min:s
	Time ¹⁾	.I.	.I.	.I.	.I.	.I.	.I.	
23	Number of specimen							
	<u>Place of appearance</u>							
24	Lower half of the specimen ²⁾	-	-	-	-	-	-	
25	Upper half of the specimen ²⁾	-	-	-	-	-	-	
26	Front side of specimen ²⁾	-	-	-	-	-	-	
27	Rear side of specimen ²⁾	-	-	-	-	-	-	
28	<u>Density of smoke</u>							
	≤ 400 % * min	9	10	4	9	1	5	% * min
29	> 400 % * min ⁴⁾	-	-	-	-	-	-	% * min
30	Diagram in enclosure no.	3	3	3	4	4	4	
31	<u>Residual lengths: individual values ³⁾</u>							
	Specimen 1	46	41	42	35	43	52	cm
	Specimen 2	42	42	44	35	42	49	cm
	Specimen 3	49	42	43	36	32	45	cm
	Specimen 4	46	41	42	35	35	45	cm
32	<u>Average residual length ³⁾</u>	46	42	43	35	38	48	
33	Photo of specimen in enclosure no.	3	3	3	4	4	4	
34	<u>Flue gas temperature</u>							
	Maximum of average values	114	111	117	115	116	116	°C
35	Time ¹⁾	09:54	0:25	09:48	10:00	09:42	09:54	min:s
36	Diagram in enclosure no.	3	3	3	4	5	6	
37	Remarks: - none -							

¹⁾ indication of times relative to beginning of test

²⁾ checked if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke



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Fabric: Casement 3.2

Type: B1



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5.3 Results (part 3)

The test has been performed according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen				Dim.
	Test number	#7813	#7799	#7798	#7797	
	flaming direction	warp	weft	warp	weft	
	side	A	B	A	B	
	sample-no	39072	39071	39070	39069	
	fabric	Deko	BW-Cretonne	Schleiernessel		
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	---
2	Maximum flame height above bottom edge of specimen	60	60	60	50	---
3	Time ¹⁾	0:09	0:11	0:08	0:08	---
4	Burn-through / melting Time ¹⁾	0:16	0:14	0:08	0:10	---
5	Observations on the back side of specimen Flames / Glowing Time ¹⁾	./.	./.	./.	./.	./.
6	Change of colour Time ¹⁾	./.	./.	./.	./.	./.
7	Falling of burning droplets Start ¹⁾	./.	./.	./.	./.	min:s
8	Extent					
9	sporadic falling of burning droplets ²⁾	-	-	-	-	min:s
10	continuous falling of burning droplets ²⁾	-	-	-	-	min:s
11	Falling of burning parts Start ¹⁾	./.	./.	./.	./.	min:s
12	Extent					
13	sporadic falling of burning parts ²⁾	-	-	-	-	min:s
14	continuous falling of burning parts ²⁾	-	-	-	-	min:s
15	Burning duration at sieve plate (max.)	./.	./.	./.	./.	min:s
16	Impairment of burner by dropping or falling material; Time ¹⁾	./.	./.	./.	./.	min:s
17	Premature end of test					
18	Final occurrence of burning at the specimen ¹⁾	0:30	1:05	0:19	0:55	min:s
19	Time of eventually end of test ¹⁾	./.	./.	./.	./.	min:s
20	Afterburning after end of test					
21	Time ¹⁾	./.	./.	./.	./.	min:s
22	Number of specimen	-	-	-	-	
23	Front side of specimen ²⁾	-	-	-	-	
24	Rear side of specimen ²⁾	-	-	-	-	
25	flame length	-	-	-	-	cm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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line no.	Measurement	Result with the tested specimen				Dim.
	Test number	#7813	#7799	#7798	#7797	
	flaming direction	warp	weft	warp	weft	
	side	A	B	A	B	
	sample-no	39072	39071	39070	39069	
	fabric	Deko	BW-Cretonne	Schleiernessele		
22	Afterglow after end of test	-	-	-	-	min:s
	Time ¹⁾	./.	./.	./.	./.	
23	Number of specimen					
	Place of appearance					
24	Lower half of the specimen ²⁾	-	-	-	-	
25	Upper half of the specimen ²⁾	-	-	-	-	
26	Front side of specimen ²⁾	-	-	-	-	
27	Rear side of specimen ²⁾	-	-	-	-	
28	Density of smoke					
	≤ 400 % * min	4	4	2	1	% * min
29	> 400 % * min ⁴⁾	-	-	-	-	% * min
30	Diagram in enclosure no.	5	5	5	6	
31	Residual lengths: individual values ³⁾					
	Specimen 1	40	46	51	79	cm
	Specimen 2	42	50	40	74	cm
	Specimen 3	40	50	46	76	cm
	Specimen 4	42	52	46	74	cm
32	Average residual length ³⁾	41	50	46	76	
33	Photo of specimen in enclosure no.	5	5	5	6	
34	Flue gas temperature					
	Maximum of average values	112	116	113	118	°C
35	Time ¹⁾	09:39	10:00	07:39	07:37	min:s
36	Diagram in enclosure no.	5	5	5	6	
37	Remarks: - none -					

¹⁾ indication of times relative to beginning of test

²⁾ checked if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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6. Explanations concerning the testing procedure -none-

7. Summary of results and additional establishments to Fire Behaviour

lineno.	Measurement	Result with the tested specimen						dimension
	test-no.	#7820 warp dir. side A	#7821 weft dir. side B	#7822 warp dir. side A	#7825 warp dir. side A	#7824 warp dir. side A	#7823 warp dir. side A	
	sample-no	39081		39080	39079			
	fabric	Kalmuck						
1	residual length	34	36	33	29	32	26	cm
2	max. smoke temperature	119	116	119	119	120	122	°C
3	integral of smoke density	13	13	18	16	19	16	%min
4	remarks: none							

lineno.	Measurement	Result with the tested specimen						dimension
	test-no.	#7819 weft dir. side B	#7818 warp dir. side A	#7817 warp dir. side A	#7816 weft dir. side B	#7815 warp dir. side A	#7814 weft dir. side B	
	sample-no	39078	39077	39076	39075	39074	39073	
	fabric	Satin		Bühnen	Event	Baumwollnessel		
1	residual length	46	42	43	35	38	48	cm
2	max. smoke temperature	114	111	117	115	116	116	°C
3	integral of smoke density	9	10	4	9	1	5	%min
4	remarks: none							

lineno.	Measurement	Result with the tested specimen				dimension
	test-no.	#7813 warp dir. side A	#7799 weft dir. side B	#7798 warp dir. side A	#7797 weft dir. side B	
	sample-no	39072	39071	39070	39069	
	fabric	Deko	BW-Cretonne	Schleiermessel		
1	residual length	41	50	46	76	cm
2	max. smoke temperature	112	116	113	118	°C
3	integral of smoke density	4	4	2	1	%min
4	remarks: none					

According to DIN 4102, pt. 1, hardly flammable ("schwerentflammbare") building materials must meet the requirements of class B2.

After performing additional tests in the ignitability apparatus, this could be verified (encl. 7 - 11).

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1



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8. Special remarks

- This report is only valid for the material as described in paragraph 1. In combination with other materials or with additional coatings or primers etc., the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid if the material is used as a building product in the sense of the State Building Regulations ("Landesbauordnungen", MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests, only the German original version is relevant.
- In General Building Inspectorates procedures, this test report can be used for
 - regular building materials for the required proof of accordance
 - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the denoted date on page 1. The test report becomes invalid in case the standards on which these tests are based are changed.

Fladungen, 10.06.2024

Clerk in charge:



(Dipl.-Ing. (FH) Jürgen Hammer)



Head of test laboratory:



(Dipl.-Ing. (FH) Andreas Hoch)



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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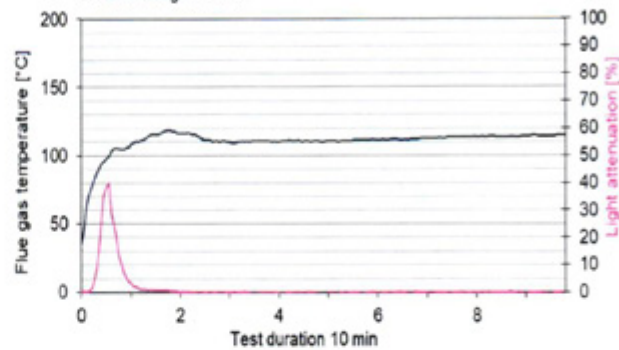
enclosure 1 test report
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Fire shaft test #7820

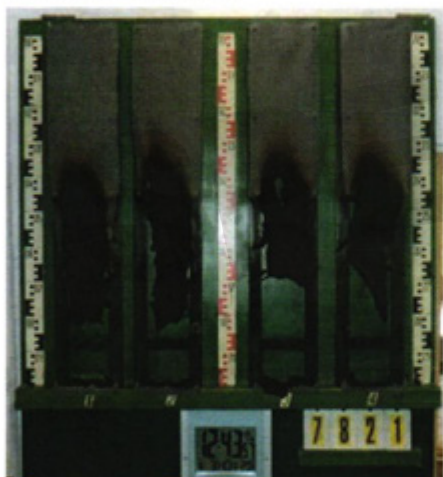


#7820, PN39081:

Max. flue temperature: 119°C, Smoke density integral: 13%/min
Residual length: 34 cm

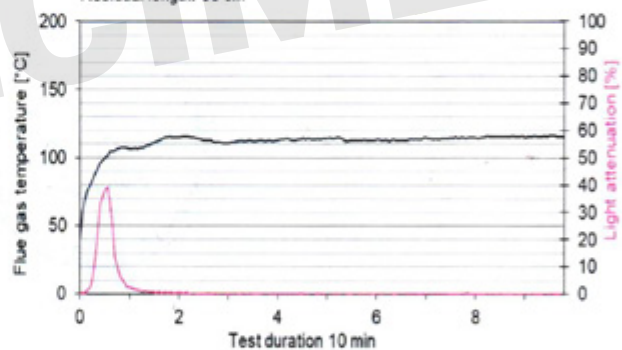


Fire shaft test #7821



#7821, PN39081:

Max. flue temperature: 116°C, Smoke density integral: 13%/min
Residual length: 36 cm

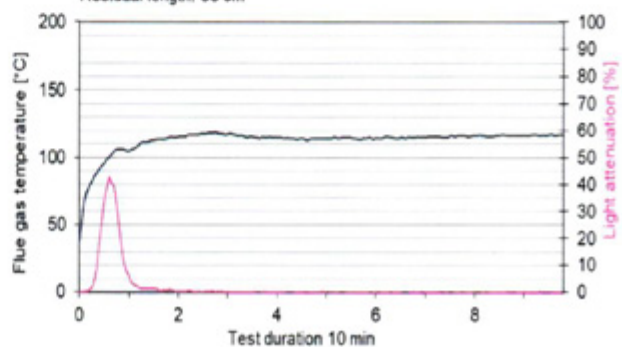


Fire shaft test #7822



#7822, PN39080:

Max. flue temperature: 119°C, Smoke density integral: 18%/min
Residual length: 33 cm



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Fabric: Casement 3.2

Type: B1

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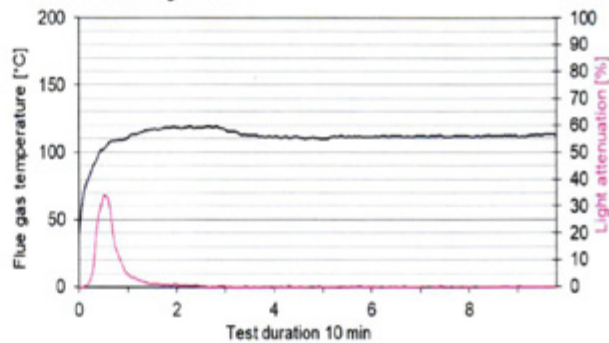
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Fire shaft test #7825



#7825, PN39079:

Max. flue temperature: 119°C, Smoke density integral: 16%/min
Residual length: 29 cm

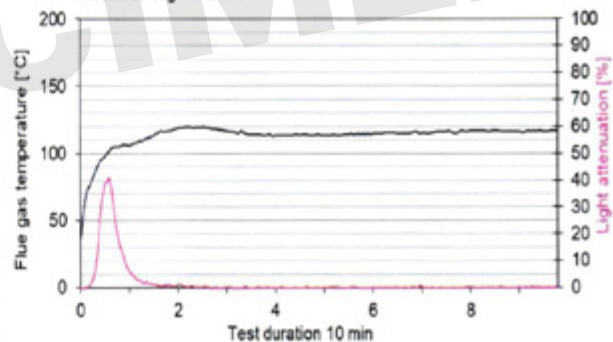


Fire shaft test #7824



#7824, PN39079:

Max. flue temperature: 120°C, Smoke density integral: 19%/min
Residual length: 32 cm

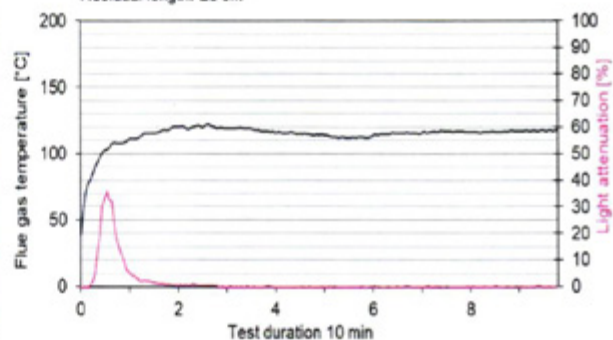


Fire shaft test #7823



#7823, PN39079:

Max. flue temperature: 122°C, Smoke density integral: 16%/min
Residual length: 26 cm



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Fabric: Casement 3.2

Type: B1

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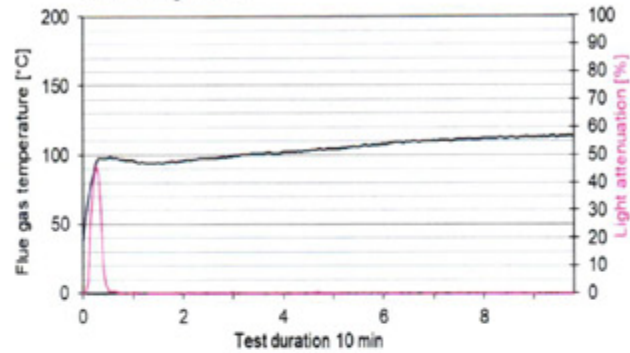
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Fire shaft test #7819



#7819, PN39078:

Max. flue temperature: 114°C, Smoke density integral: 9%/min
Residual length: 46 cm

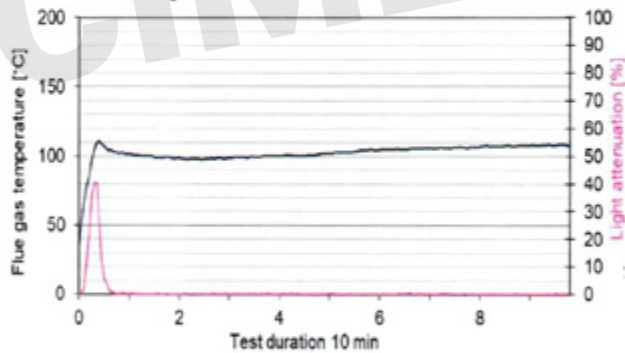


Fire shaft test #7818



#7818, PN39077:

Max. flue temperature: 111°C, Smoke density integral: 10%/min
Residual length: 42 cm

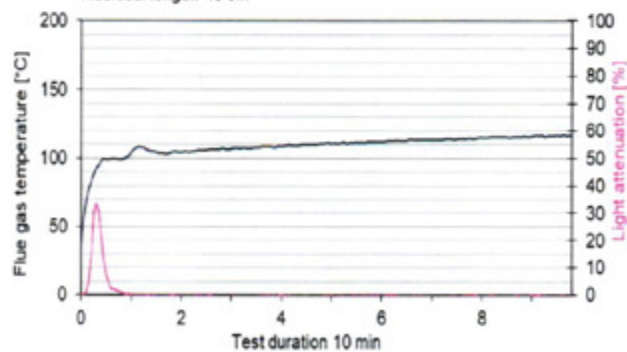


Fire shaft test #7817



#7817, PN39076:

Max. flue temperature: 117°C, Smoke density integral: 4%/min
Residual length: 43 cm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

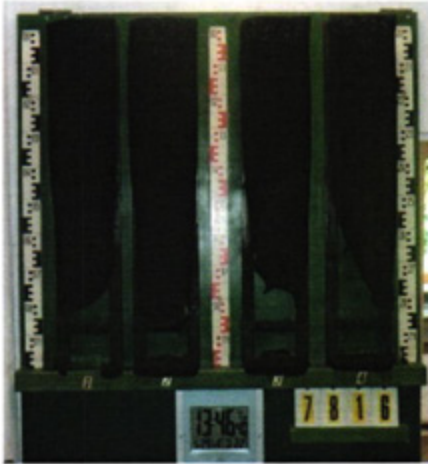
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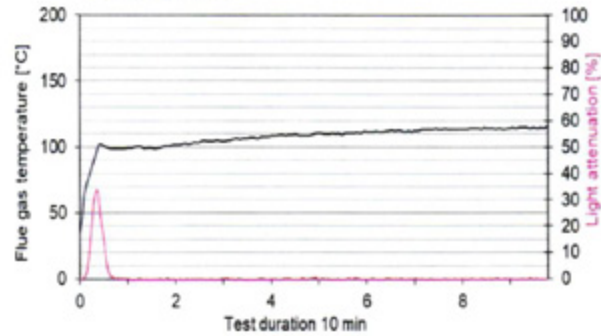
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Fire shaft test #7816

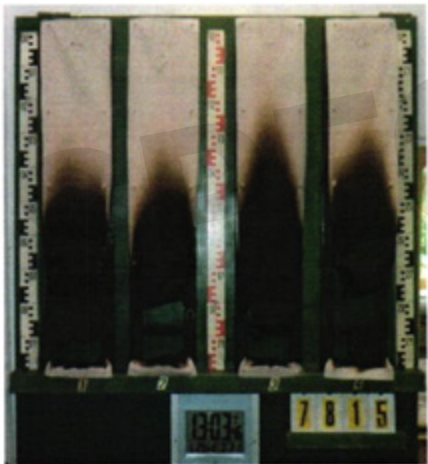


#7816, PN39075:

Max. flue temperature: 115°C, Smoke density integral: 9%/min
Residual length: 35 cm

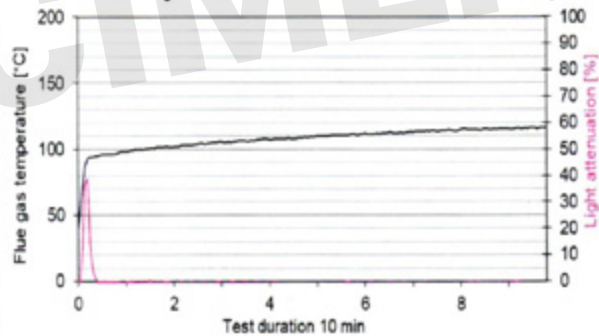


Fire shaft test #7815



#7815, PN39074:

Max. flue temperature: 116°C, Smoke density integral: 1%/min
Residual length: 38 cm

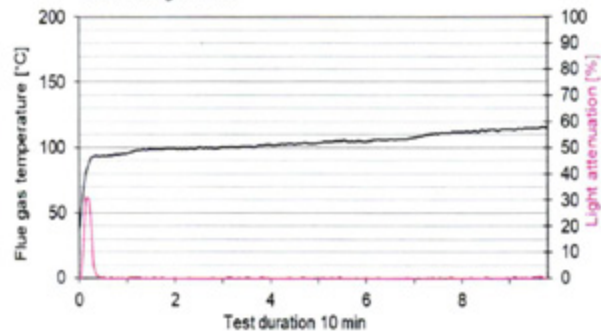


Fire shaft test #7814



#7814, PN39073:

Max. flue temperature: 116°C, Smoke density integral: 5%/min
Residual length: 48 cm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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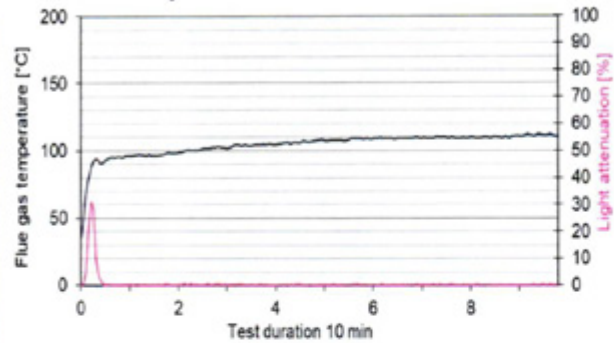
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Fire shaft test #7813



#7813, PN39072:

Max. flue temperature: 112°C, Smoke density integral: 4%/min
Residual length: 41 cm

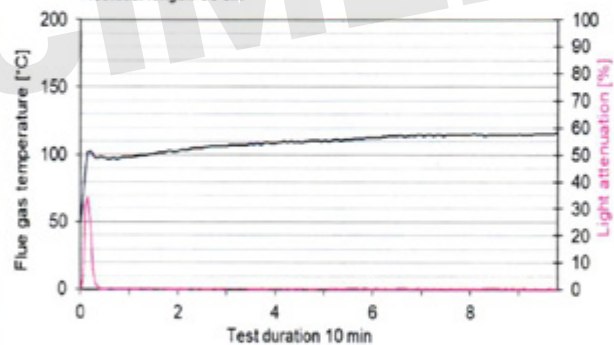


Fire shaft test #7799



#7799, PN39071:

Max. flue temperature: 116°C, Smoke density integral: 4%/min
Residual length: 50 cm

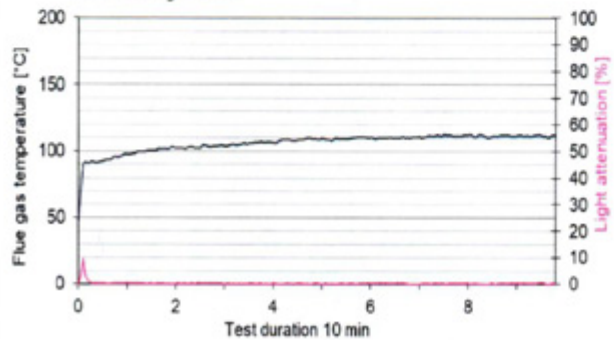


Fire shaft test #7798



#7798, PN39070:

Max. flue temperature: 113°C, Smoke density integral: 2%/min
Residual length: 46 cm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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Fire shaft test #7797

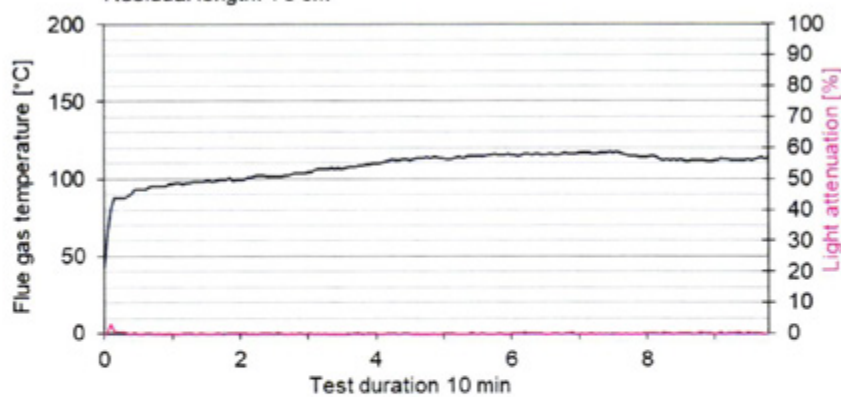


measurement

#7797, PN39069:

Max. flue temperature: 118°C, Smoke density integral: 1%min

Residual length: 76 cm



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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PZ-Hoch-240738

Test for normal flammability classifying B2 according to DIN 4102 with fire tests according to EN ISO 11925-2

1. Description of test material in condition as delivered cf. page 2
2. Preparation of samples
Samples for the ignitability apparatus were cut from the sample.
The samples were kept in a climate 23/50 until they reached constant weight.
Duration of flaming: 15 seconds
3. Arrangement of samples freely suspended
Flaming side A and side B in warp and in weft direction
4. Date of test CW 20 in 2024
5. Results

PN 39070:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AS	BS	AK	BK	BK	BS	AS	BS	AK	BK	BK	BS	
ignition ¹⁾	1	1	1	1	1	1	2	2	2	1	1	2	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	s
maximum flame height	5	6	5	4	4	5	4	5	5	4	4	6	cm
time of max. flame height	5	3	3	3	2	4	5	5	5	3	3	4	s
Self-cessation of flames ¹⁾	6	5	5	4	4	5	6	6	6	5	5	6	s
end of glowing	15	16	16	15	15	15	15	15	15	15	15	15	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	s
smoke development (visually)	little						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	s
Appearance after test: burned out till max. width 2 cm x height 7 cm													

PN 39070:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	-/-	2	-/-	-/-	--	--	4	3	2	2	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	2	2	2	2	--	--	3	4	4	4	--	--	cm
time of max. flame height	-/-	5	-/-	-/-	--	--	6	6	4	5	--	--	s
Self-cessation of flames ¹⁾	-/-	15	-/-	-/-	--	--	8	8	7	6	--	--	s
end of glowing	15	15	15	15	--	--	15	15	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	very little						little						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2 cm x height 9 cm													

¹⁾ time denoted relative to beginning of test ²⁾ during 20 Sec -/- no occurrence -- no information
A side A B side B K warp S weft

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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PN 39071:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	1	1	1	1	--	--	3	3	3	3	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	4	4	4	5	--	--	5	6	6	6	--	--	cm
time of max. flame height	3	2	3	3	--	--	7	10	9	9	--	--	s
Self-cessation of flames ¹⁾	5	5	5	5	--	--	10	11	11	11	--	--	s
end of glowing	15	16	15	16	--	--	16	16	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 1,7 cm x height 8 cm													

PN 39072:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	2	2	2	1	--	--	3	4	3	3	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	5	4	3	3	--	--	5	5	5	5	--	--	cm
time of max. flame height	6	7	4	5	--	--	7	11	9	11	--	--	s
Self-cessation of flames ¹⁾	10	9	7	8	--	--	13	14	15	14	--	--	s
end of glowing	16	16	15	15	--	--	16	16	16	16	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	little						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 7,5 cm													

PN 39073:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	1	1	1	2	--	--	3	3	3	3	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	3	3	4	3	--	--	5	5	4	4	--	--	cm
time of max. flame height	5	5	6	5	--	--	9	13	11	9	--	--	s
Self-cessation of flames ¹⁾	7	8	8	7	--	--	15	15	15	15	--	--	s
end of glowing	16	15	15	15	--	--	./.	15	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	little						heavy						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 1,5 cm x height 6,0 cm													



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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PN 39074:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	1	1	1	1	--	--	3	4	3	3	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	5	5	4	3	--	--	5	5	5	5	--	--	cm
time of max. flame height	7	8	5	4	--	--	7	8	9	10	--	--	s
Self-cessation of flames ¹⁾	10	9	7	6	--	--	10	11	15	15	--	--	s
end of glowing	16	15	15	15	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						heavy						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 8,0 cm													
PN 39075:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	5	4	4	4	--	--	4	4	5	3	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	4	3	3	3	--	--	2	5	4	4	--	--	cm
time of max. flame height	6	8	10	9	--	--	6	13	11	12	--	--	s
Self-cessation of flames ¹⁾	8	10	14	12	--	--	15	15	15	15	--	--	s
end of glowing	15	16	15	16	--	--	15	15	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	little						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,3 cm x height 7,0 cm													
PN 39076:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	2	1	2	3	--	--	6	5	6	5	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	3	3	3	3	--	--	2	2	2	2	--	--	cm
time of max. flame height	5	4	7	8	--	--	15	15	8	7	--	--	s
Self-cessation of flames ¹⁾	7	14	15	13	--	--	10	15	15	15	--	--	s
end of glowing	16	15	15	17	--	--	15	15	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						heavy						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 6,0 cm													



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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PN 39077:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	1	1	1	1	--	--	-/-	-/-	10	9	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	5	4	5	4	--	--	2	2	5	5	--	--	cm
time of max. flame height	10	11	9	11	--	--	-/-	-/-	14	13	--	--	s
Self-cessation of flames ¹⁾	13	14	11	13	--	--	-/-	-/-	15	15	--	--	s
end of glowing	16	15	16	15	--	--	15	16	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 9,0 cm													

PN 39078:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	5	1	1	2	--	--	-/-	6	7	5	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	3	3	3	4	--	--	2	5	4	3	--	--	cm
time of max. flame height	9	7	6	8	--	--	-/-	14	12	10	--	--	s
Self-cessation of flames ¹⁾	12	11	11	11	--	--	-/-	15	15	15	--	--	s
end of glowing	15	15	15	15	--	--	-/-	15	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	little						little						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 8,0 cm													

PN 39079:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	5	3	4	3	--	--	-/-	-/-	-/-	-/-	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	2	3	2	2	--	--	2	2	2	2	--	--	cm
time of max. flame height	6	8	7	8	--	--	-/-	-/-	-/-	-/-	--	--	s
Self-cessation of flames ¹⁾	15	15	15	15	--	--	-/-	-/-	-/-	-/-	--	--	s
end of glowing	22	22	22	22	--	--	15	15	-/-	-/-	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 6,0 cm													



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: B1

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PN 39080:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	2	2	2	2	--	--	2	2	2	2	--	--	cm
time of max. flame height	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Self-cessation of flames ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
end of glowing	22	22	22	22	--	--	-/-	16	15	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	little						little						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 5,0 cm													

PN 39081:	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
side/direction	AK	BK	AS	BS	--	--	AK	BK	AS	BS	--	--	
ignition ¹⁾	6	7	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
maximum flame height	2	2	2	2	--	--	2	2	2	2	--	--	cm
time of max. flame height	10	10	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Self-cessation of flames ¹⁾	15	15	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
end of glowing	15	18	22	22	--	--	-/-	-/-	12	15	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visually)	moderate						moderate						
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. width 2,0 cm x height 6,0 cm													

¹⁾ time denoted relative to beginning of test
A side A B side B K warp S weft

²⁾ during 20 Sec -/- no occurrence -- no information

6. Remarks and explanations to the testing procedure - none -

7. Opinion concerning the dropping of burning material

The test for normal flammability shows no dropping burning material.

Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13773

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Test report No. 2011-2508-1 issued 12.01.2012

Auftragsdatum: 13.12.2011
Datum der Probenahme: no official taking out of the specimen from a representative of the Exova Warringtonfire, Frankfurt
Eingang der Proben: 13.12.2011
Datum der Prüfungen: 11.01.2012

Auftrag:

Determination of the ignition time according to nach EN 1101 (ISO 6940) and of the vertical flame spread according to DIN EN 13772 with classification to DIN EN 13773.

Description / designation of the test object

Textile sample designated as "article (Schleier-) Nessel- and Dekomolton "

Description of the relevant test procedure

EN 1101

DIN EN 13772

DIN EN 13773 (Mai 2003)

Registered Office: Exova GmbH, Industriepark Höchst, C369, Frankfurt, D-65926, Registered Company No. HRB 83949
Ust-Id Nr. DE250957713

05.01.2012



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13773



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1. Description of the test material

1.1 Details of the customer:

Textile sample designated as "article (Schleier-) Nessel and Dekomolton"

Construction: Cotton flame retardant treated

Application area: Stage area and deko area

1.2 At the specimen preparation from Exova Warringtonfire, Frankfurt determined values:

Flame retardant treated cotton fabric

Colour: black

Thickness: 0,5 mm (average)

Square weight: 204 g/m² (average)

Testing after clima storing 23°C and 50% rel. Luftfeuchte.

05.04.2012



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Fabric: Casement 3.2

Type: EN13773



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Test report No. 2011-2508-1 issued 12.01.2012

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2.1.1 Test sheet according to EN 1101 (ISO 6940) (Determination of the ignition time)

Test room: 21°C / 40% r. L.F.

Ignition times: 1 - 20 s

Specimen no.		1	2	3	4	5	6	7	8
Test direction	L/Q	L	L	L	L	Q	Q	Q	Q
Kind of ignition	E/S	E	E	E	E	E	E	E	E
Ignition time	[s]	1	2	3	4	1	2	3	4
Total burn time	[s]	1	2	3	4	1	2	3	4
After flame time	[s]	0	0	0	0	0	0	0	0
After glow time	[s]	0	0	0	0	0	0	0	0
After flaming ≥ 5 [s]	yes/no	no	no	no	no	no	no	no	no
Reaching of the upper edge of the specimen	yes/no	no	no	no	no	no	no	no	no
Reaching the side edges	yes/no	no	no	no	no	no	no	no	no
Drop of from sample parts*		-	-	-	-	-	-	-	-
Ignition of the filter paper*		-	-	-	-	-	-	-	-
Ignition	yes/no	no	no	no	no	no	no	no	no

If not the case, - L = length Q = width S = surface E = edge

Remarks: none

05.04.2012



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13773



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Test report No. 2011-2508-1 issued 12.01.2012

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2.1.2 Test sheet according to EN 1101 (ISO 6940)

(Determination of the ignition time)

Test room: 21°C / 40% r. L.F.

Ignition times: 1 - 20 s

Specimen no.		9	10	11	12	13	14	15	16
Test direction	L/Q	L	L	L	L	Q	Q	Q	Q
Kind of ignition	E/S	E	E	E	E	E	E	E	E
Ignition time	[s]	5	10	15	20	5	10	15	20
Total burn time	[s]	5	10	15	20	5	10	15	20
After flame time	[s]	0	0	0	0	0	0	0	0
After glow time	[s]	0	0	0	0	0	0	0	0
After flaming ≥ 5 [s]	yes/no	no	no	no	no	no	no	no	no
Reaching of the upper edge of the specimen	yes/no	no	no	no	no	no	no	no	no
Reaching the side edges	yes/no	no	no	no	no	no	no	no	no
Drop of from sample parts*		-	-	-	-	-	-	-	-
Ignition of the filter paper*		-	-	-	-	-	-	-	-
Ignition	yes/no	no	no	no	no	no	no	no	no

If not the case, - L = length Q = width S = surface E = edge

Remarks: none

05.04.2012



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13773



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Test report No. 2011-2508-1 issued 12.01.2012

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2.2.1 Test results according to DIN EN 13772: (Determination of the vertical flame spread)

Impact time of the radiator: 30s

Ignition time: 10 s

Specimen no.		1	2	3	4	5	6
Test direction	L/Q	L	L	L	Q	Q	Q
Kind of ignition	S/E	E	E	E	E	E	E
Ignition time	[s]	10	10	10	10	10	10
Total burn time	[s]	18	20	17	18	15	15
After flame time	[s]	8	10	7	8	5	5
After glow time	[s]	0	0	0	0	0	0
Reaching the 1. mark in	[s]	-	-	-	-	-	-
Reaching the 2. mark in	[s]	-	-	-	-	-	-
Reaching the 3. mark in	[s]	-	-	-	-	-	-
Flame spread v1	[mm/min]	0	0	0	0	0	0
Flame spread v2	[mm/min]	0	0	0	0	0	0
Flame spread t v3	[mm/min]	0	0	0	0	0	0
Separating of sample parts*		-	-	-	-	-	-
Ignition of the filter paper*		-	-	-	-	-	-
Destroyed area	length [mm]	170	160	180	170	180	170
Destroyed area	width [mm]	30	30	40	40	30	40

If not the case, - L = length Q = width S = surface E = edge

Remarks: none

05.04.2012



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13773

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Test report No. 2011-2508-1 issued 12.01.2012

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3. Classification:

The in chapter 1 described material fulfills the requirements of the class 1 according to DIN EN 13773.

Besonderer Hinweis

The fire test result is only valid for the in chapter 1 described material.

In the composition with other materials (for example coatings, deposits) the burning behaviour could be influenced unfavourable so that the above classification is not any longer valid.
The burning behaviour in composition with other materials has to be tested separately.

This test report replaces the translation of the test report 2011-2508 from January 12th 2012 (date of signature) which is invalid from now on

Frankfurt, 04th April 2012



P. Scheinkönig
Tester in Charge



Dipl.-Ing. T. Zachäus
Laboratory Supervisor

The results of the tests relate only to the behaviour of the test specimen which is designated in chapter one.
Test reports are only allowed to be published or reproduced, not changed in form and tenor without permission of the Exova Warringtonfire, Frankfurt.
The abridged account of a test report is only allowed with the agreement of the Exova Warringtonfire, Frankfurt.
This test report is a translation of the German version 2011-2508-1 (issued 04.04.2012). In case of doubt only the German version is valid.
The report contains 6 pages.

05.04.2012



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Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13501-1

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Bauaufsichtlich anerkannte Prüf-, Überwachungs- und Zertifizierungsstelle
Prüfstelle für Feuerlöschmittel und -geräte
DIN EN ISO/IEC 17025: D-PL-17819-01-00
DIN EN ISO/IEC 17065: D-ZE-17819-01-00
DIN EN ISO/IEC 17020: D-IS-17819-01-00
ZLS-GS-0066
Notified Body no. 0767



Klassifizierungsbericht CLASSIFICATION REPORT

Klassifizierung des Brandverhaltens nach DIN EN 13501-1:2010-01
fire classification acc. to DIN EN 13501-1:2010-01

Nr./ no. 20150515/02

1. Ausfertigung
1st execution

Prüfmaterial:
Test object:

Dekogewebe / Bühnengewebe mit einer Grammatur von 75 g/m² bis 320 g/m²
Decorative fabrics / Stage fabrics with a weight of 75 g/m² to 320 g/m²

Berichtsumfang:

This report comprises: 5 Seiten und 0 Anlagen
5 pages and 0 annexes

Hinweis:

Information:

Der Klassifizierungsbericht wurde zweisprachig (deutsch/englisch) erstellt. In Zweifelsfällen ist der deutsche Wortlaut maßgeblich.
The classification report is issued bilingual (German and English). In case of doubt, the German wording is valid.

Veröffentlichungen von Klassifizierungsberichten, auch auszugsweise und Hinweise auf Prüfungen zu Werbezwecken bedürfen in jedem Einzelfalle der schriftlichen Einwilligung der Prüfstelle. Die einzelnen Blätter dieses Klassifizierungsberichtes sind mit dem Firmenstempel der MPA Dresden GmbH versehen.
Publications of classification reports and information on tests for publicity purposes require the written approval of the institution in every isolated case. Every page of this report is stamped with the seal of the test institution.



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Fire Test Certificate - Specimen

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Klassifizierungsbericht (classification report) Nr./ no. 20150515/02

1 Einführung

Introduction

Am 17.04.2015 beauftragten Sie uns mit der Ausfertigung eines Klassifizierungsberichtes zum Nachweis des Brandverhaltens nach DIN EN 13501-1:2010-01¹.

On 2015-04-17 we were requested to issue a classification report for reaction to fire performance acc. to DIN EN 13501-1:2010-01¹.

2 Angaben zum klassifizierten Bauprodukt

Details of classified product

2.1 Art und Verwendungszweck

Nature and end use application

Die Klassifizierung in diesem Klassifizierungsbericht gilt für das klassifizierte Bauprodukt für die folgenden Anwendungsbereiche: Dekoration (75 g/m²) und Vorhänge, Bühnendekoration, Verdunklung (320 g/m²)

Classification given in this classification report is valid the construction product's following and use application: decoration (75 g/m²) and curtains, stage decoration, dimm-out (320 g/m²)

Werden nachträglich Anstriche, Beschichtungen o. ä. aufgebracht, ist ein neuer Nachweis des Brandverhaltens für diesen Anwendungsfall erforderlich.

If the product is furnished with any sort of coatings its reaction to fire performance is to be tested and classified separately for this end use application.

2.2 Beschreibung des Bauproduktes

Description of the construction product

Das Bauprodukt wird in den im Abschnitt 3 aufgeführten Prüfberichten, die der Klassifizierung zu Grunde liegen, vollständig beschrieben.

The product is fully described in the test reports scheduled in clause 3 underlying this classification.

Handelsbezeichnung:
Trade name: Dekogewebe / Bühnengewebe mit einer Grammatur von 75g/m² bis 320g/m²
Decorative fabrics / Stage fabrics with a weight of 75g/m² to 320g/m²

Materialbasis:
Material base: 100 % Baumwolle

Flächengewicht*:
area weight*: (87,4 - 334,3) g/m²

Dicke *:
Thickness *: (0,3 - 1,6) mm

* Werte von der Prüfstelle ermittelt/ values measured from the test institute

¹ DIN EN 13501-1:2010-01

Klassifizierung von Bauprodukten und Bauarten zu ihrem Brandverhalten – Teil 1: Klassifizierung mit den Ergebnissen aus den Prüfungen zum Brandverhalten von Bauprodukten



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Fire Test Certificate - Specimen

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Klassifizierungsbericht (classification report) Nr./ no. 20150515/02

3 Prüferberichte und Prüfergebnisse für die Klassifizierung Test reports and test results in support of this classification

3.1 Prüferberichte Test reports

Name des Prüflabors Name of laboratory	Nr. des Prüferberichtes test report number	Prüfverfahren Test method
MPA Dresden GmbH	20150515/03	DIN EN ISO 11925-2:2011-02 ²
MPA Dresden GmbH	20150515/04	DIN EN 13823:2010-12 ³

3.2 Prüfergebnisse Test results

Prüfverfahren Test method	Parameter Parameter	Anzahl an Prüfungen Number of tests	Prüfergebnisse Results	
			Mittelwert Mean	Parameter Parameter
DIN EN 13823:2010-12	FIGRA _{0,2 MJ}	7	463,11	-
	FIGRA _{0,4 MJ} ≤ 250 W/s		143,80	J
	THR _{600s} ≤ 15 MJ		0,898	J
	SMOGR _A ≤ 30 m ² /s ²		11,10	J
	TSP _{600s} ≤ 50 m ²		23,09	J
	LFS < Rand des Probekörpers LFS < border of the sample		ja yes	J
	brennendes Abfallen/ Abtropfen Flaming droplets/particles		nein no	J
DIN EN ISO 11925-2:2011-02 Flächen- / Kantenbeflammung Surface/ edge flame attack 30s Beflammung / exposure brennendes Abtropfen/Abfallen Flaming droplets/particles	Fs ≤ 150 mm	48	ja yes	J
	Entzündung des Filterpapiers ignition of filter paper		nein no	J

² DIN EN ISO 11925-2:2011-02

Prüfungen zum Brandverhalten – Entzündbarkeit von Produkten bei direkter Flammeinwirkung – Teil 2: Einzelflammentest

³ DIN EN 13823:2010-12

Prüfungen zum Brandverhalten von Bauprodukten – Thermische Beanspruchung und Prüfung eines einzelnen brennenden Gegenstand für Bauprodukte mit Ausnahme von Bodenbelägen



Fire Test Certificate - Specimen

Fabric: Casement 3.2

Type: EN13501-1

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Klassifizierungsbericht (classification report) Nr./ no. 20150515/02

4 Klassifizierung und direkter Anwendungsbereich

Classification and direct field of application

Die Klassifizierung erfolgte nach DIN EN 13501-1:2010-01, Abschnitt 11.5
This classification has been carried out in accordance with clause 11.5 of DIN EN 13501-1:2010-01

4.1 Klassifizierung

Classification

Das Produkt „Dekogewebe / Bühnengewebe mit einer Grammatur von 75 g/m² bis 320 g/m²“ wird nach seinem Brandverhalten wie folgt klassifiziert:

The product "Decorative fabrics / Stage fabrics with a weight of 75 g/m² to 320 g/m²" in relation with the fire behaviour is classified:

C

Die zusätzliche Klassifizierung zur Rauchentwicklung ist:

The additional classification in relation with smoke production is:

s1

Die zusätzliche Klassifizierung zum brennenden Abtropfen/Abfallen ist:

The additional classification in relation with burning droplets/particles is:

d0

Brandverhalten <i>fire behaviour</i>		Rauchentwicklung <i>smoke production</i>		Brennendes Abtropfen <i>burning droplets</i>
C	-	s1	,	d0

Klassifizierung des Brandverhaltens: C – s1, d0
classification of fire behaviour: C – s1, d0

4.2 Anwendungsbereich

Field of application

Die Klassifizierung in Abschnitt 4.1 gilt nur für das im Abschnitt 2 beschriebene Bauprodukt in den geprüften Dicken von (0,3 - 1,6) mm und dem Flächengewicht von (87,4 - 334,3) g/m² sowie für die freihängende Anwendung und alle Farben.

The classification in clause 4.1 is valid solely for the material as described in clause 2 in the tested thickness (0,3 - 1,6) mm and area weight (87,4 - 334,3) g/m² and for the free hanging use and for all colors.



MPA Dresden GmbH-VL 8.09

Rev. 01: 22/06/2015

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Fire Test Certificate - Specimen

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Klassifizierungsbericht (classification report) Nr./ no. 20150515/02

5 Hinweise Information

- 5.1 In Verbindung mit anderen Baustoffen, insbesondere Dämmstoffen/anderen Untergründen, mit anderen Abständen, Befestigungen, Fugenausbildungen/Verbindungen, Dicken- oder Rohdichtebereichen als in Abschnitt 4.2 angegeben, kann das Brandverhalten so ungünstig beeinflusst werden, dass die Klassifizierung in Abs. 4.1 nicht mehr gilt. Das Brandverhalten in Verbindung mit anderen Baustoffen/ anderen Untergründen, Abständen, Befestigungen, Fugenausbildungen/ Verbindungen, Dicken- oder Rohdichtebereichen etc. ist gesondert nachzuweisen.
Used in connection with other materials, especially other substrates/backings, air gaps/voids, types of fixation, joints, thickness- or density-ranges than given in clause 4.2 is performance is likely to be influence this negative, that the given classification in clause 4.1 is no longer valid. Fire performance in connection with other materials, other substrates/backings, air gaps/voids, types of fixation, joints, thickness- or density-ranges, is to be tested and classified separately.
- 5.2 Wird das Bauprodukt mit zusätzlichen Schichten versehen, ist das Brandverhalten dieses Verbundes gesondert nachzuweisen.
If the product is furnished with any additional sort of coatings its fire performance is to be tested and classified separately.
- 5.3 Dieser Klassifizierungsbericht ist keine Typzulassung oder Produktzertifizierung und ersetzt nicht einen gegebenenfalls erforderlichen bauaufsichtlichen Nachweis nach deutschem Baurecht (Landesbauordnung).
This classification report does not represent type approval or certification of product and is in no case a substitute for any required certification according to German building regulations (Landesbauordnung).
- 5.4 Es erfolgte keine Probenahme durch eine dafür anerkannte Stelle.
The sampling was not arranged by a recognised body.
- 5.5 Vom Hersteller wurde keine Erklärung über die Einstufung seines Produktes in ein System des Übereinstimmungsnachweisverfahrens für die CE-Kennzeichnung im Rahmen der Bauproduktenverordnung (BauPVO) abgegeben.
The manufacturer was not issuing a declaration of the classification of the product to a system of conformity verification procedure for the CE-labelling within the construction products regulation (CPR).

Freiberg, den 03.09.2015


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