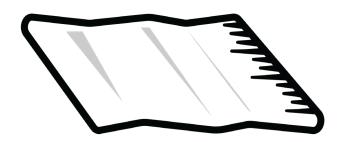
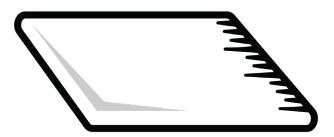
Joelmat Laying Instructions



Resting of floor before cutting and laying

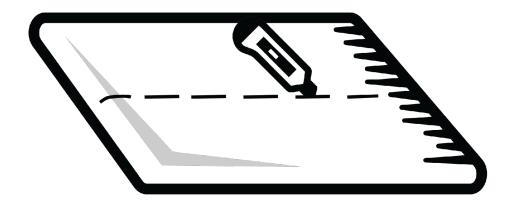
J&C Joel always recommends that that you unroll the floor and let it rest for at least 24 hours at room temperature $(18^{\circ}c - 30^{\circ}c)$ to eliminate any wrinkles which may result from the packaging of the rolls at our factory. Individual sheets should be checked in good light. Once the floor has reached room temperature and relaxed, you may proceed with the final cutting. Keep the floor at room temperature during the entire installation process.



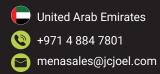


Cutting of Joelmat flooring

When cutting a roll of Joelmat flooring into shorter lengths we strongly recommend completely unrolling and checking the full length of the roll. J&C Joel cannot be held responsible for any errors in cutting that customers may make. Firstly, draw a straight pencil line to precisely define the part to be cut. Use a straight edge to draw your line. Secondly, cut the roll carefully using a straight edge and utility knife. Finally, separate the two pieces by hand.



For further information please contact our sales team sales@jcjoel.com



Joelmat Laying Instructions



Laying techniques

A) Loose lay

Recommended for touring shows or similar events. The floor is rolled out and the seams joined with J&C Joel's Dancefloor Tape, designed specifically for the temporary joining of stage and dance flooring and ideal for use with the Joelmat range. When joining Joelmat using Dancefloor Tape, unroll the floor strips side-by-side. Leaving a 1-1.5cm space around the perimeter of the room to compensate for the effects of temperature regulations. Unroll and fix a few lengths of tape onto the seam between the first two strips. A second person may help by standing on the end of the tape to hold it tight while unrolling. Taking care not to stretch the tape, unroll in a straight line and fix it over the seam. Allow for extra tape on areas exposed to frequent traffic, such as entrances.

B) Semi permanent lay

Recommended in rehearsal studios or in multi-purpose halls, semi-permanent lays consists of fixing the vinyl with double-sided tape under the seams, then taping over the top of the seams. Please note, securing the floor with double-sided tape is a semi-permanent installation. Tape will need to be periodically replaced.

C) Permanent lay

The floor is installed with adhesive. The seams are sealed by cold welding / chemical welding. The cold weld works by using a special chemical to fuse the two sides together. Cold welded joints are aesthetic and waterproof.







Sub-floor requirements

The contractor performing the installation of Joelmat flooring must ensure the proper quality of the sub floor. The sub-floor must be clean, smooth, permanently dry, free of cracks and any contaminants that might affect adhesion (e.g. paint, oil, grease, plaster or adhesive), sufficiently hard and resistant to pressure and tension strain. It is recommended to check the condition of the sub-floor by performing the required tests and measurements prior to installation of the flooring. Check the surface level (using a ruler or measuring wedge), as well as the absence of cracks, the moisture content and the surface hardness (scratch test). Document the obtained test results. The subfloor temperature directly before installation should be between 15°c and 30°c. Prepare the new concrete base by stone or power grinding and vacuum cleaning. In case of new gypsum based screed sub-floors remove the loose upper layer of gypsum by grinding.

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